

Date: Friday, 6/13/2008 12:44:04 PM
 User: Chantal Lavoie

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: LUG		
Job Number	: 39864		Part Number	: D2591		
Estimate Number	: 10008		Drawing Number	: D2591 REV D		
P.O. Number	:		Project Number	: N/A		
This Issue	: 6/13/2008		Drawing Revision	: D		
Prsht Rev.	: NC		Material	:		
First Issue	: / /		Due Date	: 6/30/2008		Qty: 100 Um: Each
Previous Run	: 39240					
Written By	:					
Checked & Approved By	:					
Comment	: Est Rev:I Removed from 9 Digit 05-10-25 JLM Est Rev:J Now Sub-Contracted 08-06-13 JLM Verified By:EC					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M1010B0500X03000	1010-1025 BAR.500"x3"
Comment: Qty.: 0.2340 f(s)/Unit Total: 23.4000 f(s) ASTM A36 Steel bar 3.00" X .500" thick Batch: <u>M108336</u> J.F. 08/07/23		
2.0	BAND SAW	BAND SAW
Comment: BAND SAW Cut blanks: 2.500" long J.F. 08/07/23		
3.0	PG	PURCHASING
Comment: Issue P/O: <u>10654</u> <u>C20810701</u> 100 97 Make as per Dwg D2591 Possible Supplier:Metec		
4.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage J.F. 08/07/23 97		
5.0	QC6	DIMENSIONAL CHECK
Comment: DIMENSIONAL CHECK S 08/07/23 97		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Seq. #: Machine Or Operation:

Description :

6.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

7.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

cmf 08-07-24

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

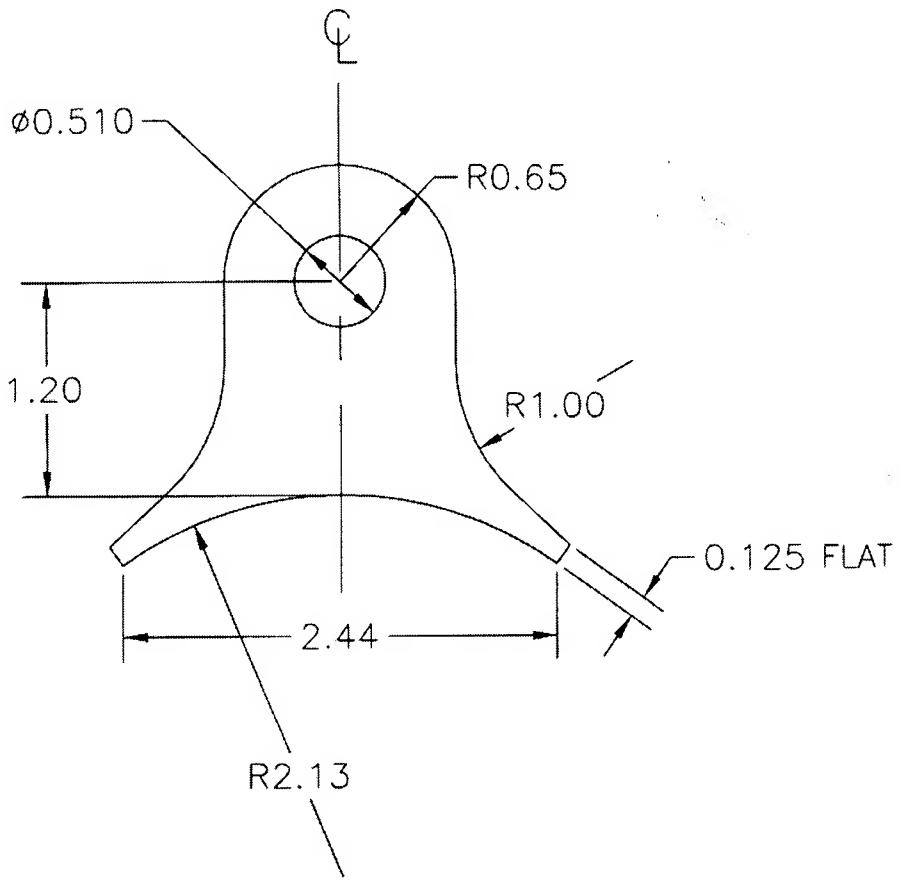
NOTE: Date & initial all entries

DARTA COPY OF THIS
DRAWING IS
MAILED
TO THE
DRAFTSMAN

DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED	APPROVED	DRAWING NO. D2591 REV. D SHEET 1 OF 1
DATE		TITLE SCALE
98.01.21		GHW LUG 1:1

RELEASED

48.01.21 DS

BREAK ALL SHARP CORNERS ~~0.010 TO 0.020~~

MATERIAL: ASTM A36 STEEL 0.50 THICK

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

PART IS SYMMETRIC ABOUT CENTER-LINE

ALL DIMENSIONS ARE IN INCHES

C208106113

Copyright 1996 by DART AEROSPACE LTD

W10. 39864

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CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

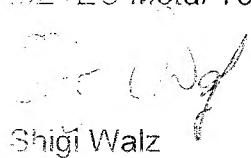
same

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>P.O. NUMBER</u>
37	D2591	Lug B39864	6654

MATERIAL supplied by DART M1010B0500X03000M108336

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.


Shigi Walz


08/09/08

Vankleek Hill, July 18, 2008